

ASSEMBLY KIT COMES WITH:

- 1) (2) ACCUMULATION CENTER STAINLESS STEEL JOINING CLIPS
- 2) (2) 5/8" DIAMETER STANDARD MILITARY GROMMETS
- 3) (1) TEFLON (PTFE) TRANSFER TUBE
- 4) (1) INSTRUCTION SHEET

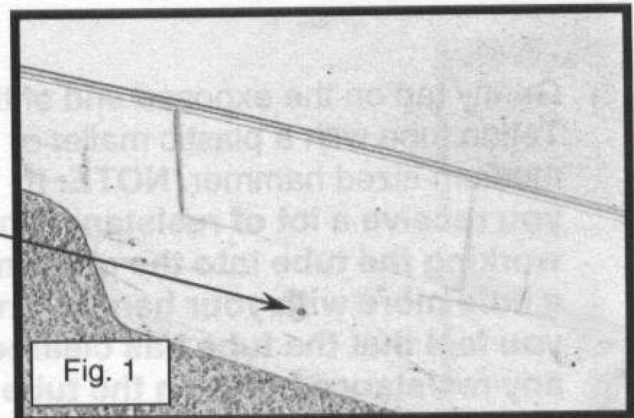
TOOLS REQUIRED TO COMPLETE THIS ASSEMBLY:

- 1) 13/16" DIAMETER STANDARD DRILL BIT OR 13/16" DIAMETER SPADE BIT
- 2) PLASTIC MALLET OR MEDIUM SIZED HAMMER
- 3) PHILLIPS SCREWDRIVER
- 4) PUTTY KNIFE

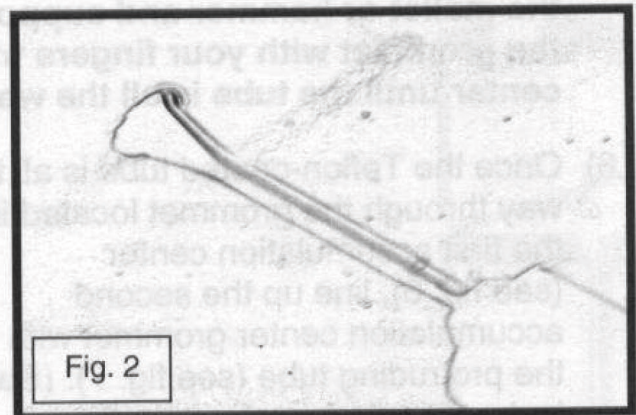
Assembly instruction is as follows:

- 1) Locate drill point on exterior surface of the accumulation center. It is located below an indented rectangular area on the part. (see fig. 1).

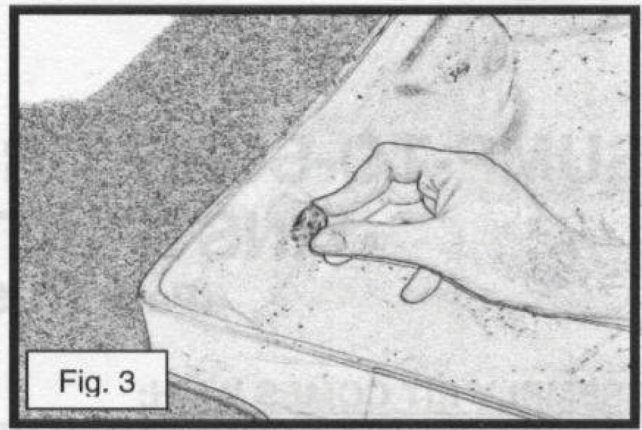
Drill Point



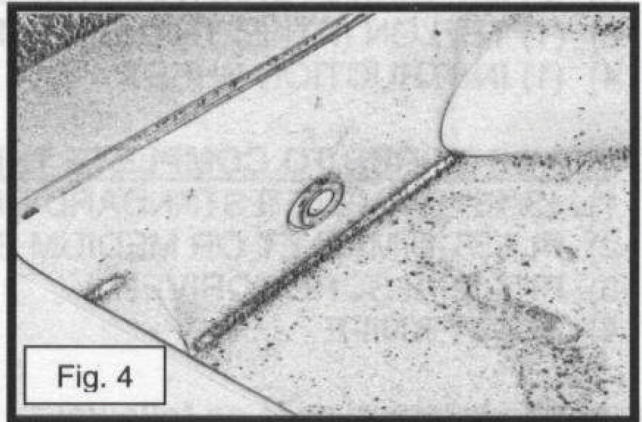
- 2) Place bit in drill point and proceed to drill a hole for the rubber grommet (see fig. 2). After you have completed this step on your first accumulation center, repeat this step for the other accumulation center that you are joining together. **NOTE: The other accumulation center will have a matching drill point that will oppose the one you drilled out.**



- 3) Insert the rubber grommet into the drilled hole (see fig. 3). Use the end of the screwdriver and putty knife to “walk” the grommet around the hole. Work the grommet into the hole from both sides of the accumulation center. After you have seated the grommet correctly, it should look like figure 4. Repeat step three for the opposing accumulation center.



- 4) After all of the grommets are seated, it is time to place the Teflon tube into the first grommet. Line up the outside diameter of the tube with the inside diameter of the grommet (see fig. 5). Make sure you have seated the tube in the grommet enough so it can support itself.



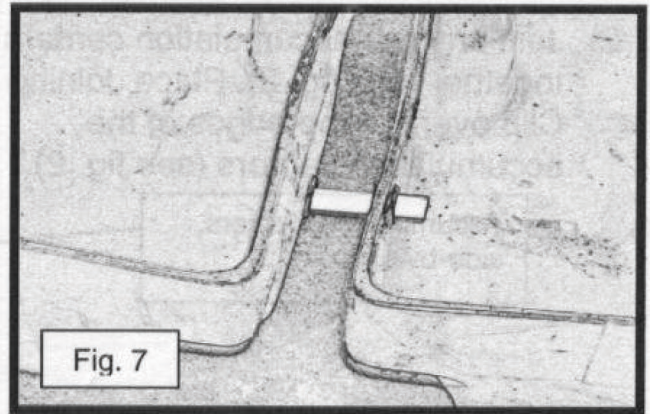
- 5) Gently tap on the exposed end of the Teflon tube with a plastic mallet or medium-sized hammer. **NOTE: If you receive a lot of resistance, try working the tube into the grommet a little more with your hands. Once you feel that the tube has cleared any resistance between the tube and grommet, resume tapping with the mallet or hammer and support the grommet with your fingers from the other side of the accumulation center until the tube is all the way through the grommet (see fig. 6).**



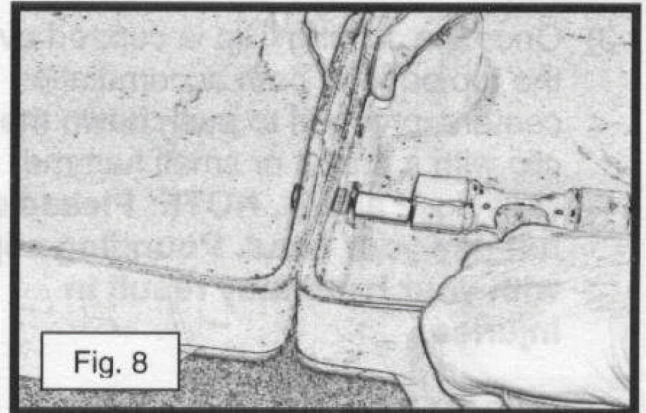
- 6) Once the Teflon-coated tube is all the way through the grommet located in the first accumulation center (see fig. 6), line up the second accumulation center grommet with the protruding tube (see fig. 7). (See instruction #4 for reference.)



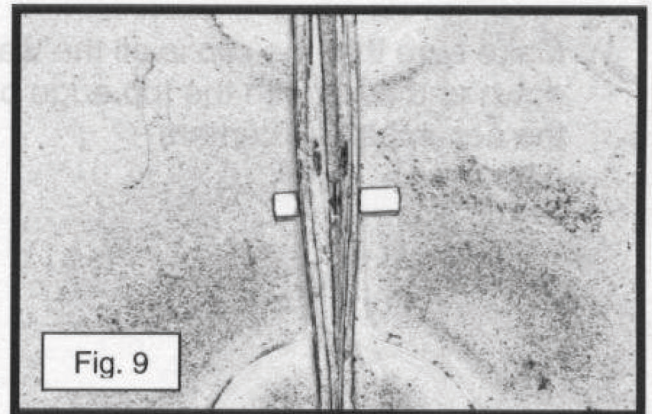
- 7) Using one hand to keep the accumulation centers from moving, tap the Teflon tube until it moves through the second grommet on the other accumulation center (see fig. 8). **NOTE: If you feel resistance, see instruction #5 for reference.**



- 8) After the tube has moved through both grommets, make sure that the tube is centered approximately between the two accumulation centers (see fig. 9).



- 9) You are finished installing the Sump-to-Sump Drain Connector. Now it is time to install two Stainless Steel Joining Clips.

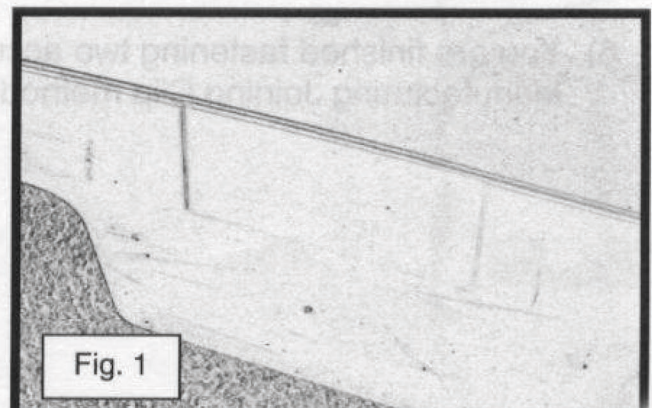


TOOLS REQUIRED TO COMPLETE THE ASSEMBLY OF THE STAINLESS STEEL JOINING CLIPS

- 1) PLASTIC OR RUBBER Mallet OR SMALL HAMMER

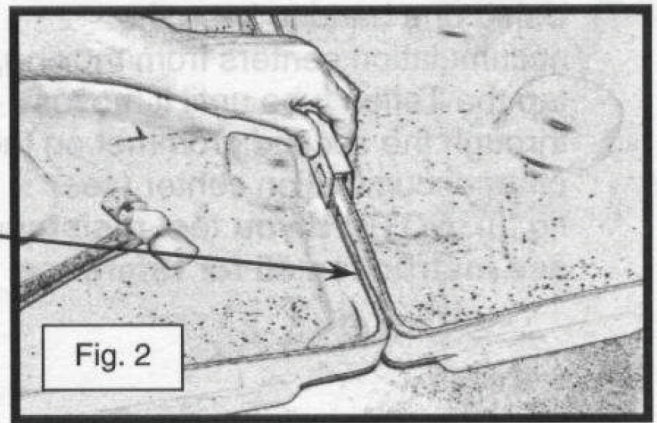
Assembly instruction is as follows:

- 1) Locate the indented rectangular area located on the **exterior surface** of the accumulation center (see fig. 1). This is the location Justrite Manufacturing recommends for placement of the Joining Clips.

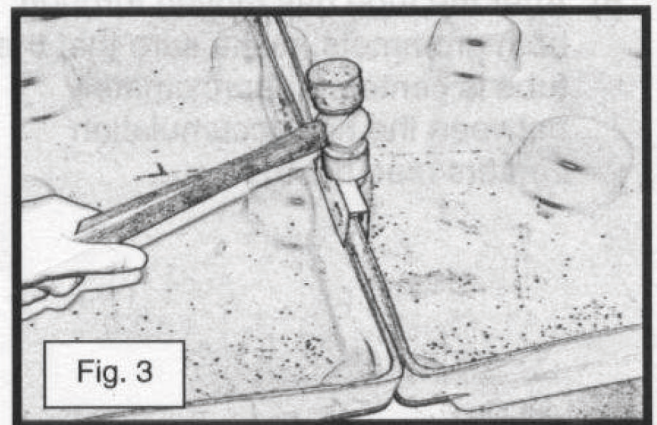


- 2) Join any two accumulation centers together (see fig. 2). Place Joining Clip over the top edges of the accumulation centers (see fig. 2).

Accumulation Centers,
side-by-side



- 3) Once the Joining Clip is cupped over the top edge of both accumulation centers, proceed to push down the clip with a mallet or small hammer (See fig. 2 and 3). **NOTE: Please do not use your hand. Pounding clip with your hand may result in injuries.**



- 4) Make sure that the clip is all the way down and flush with the top edge of the accumulation centers (see fig. 4)

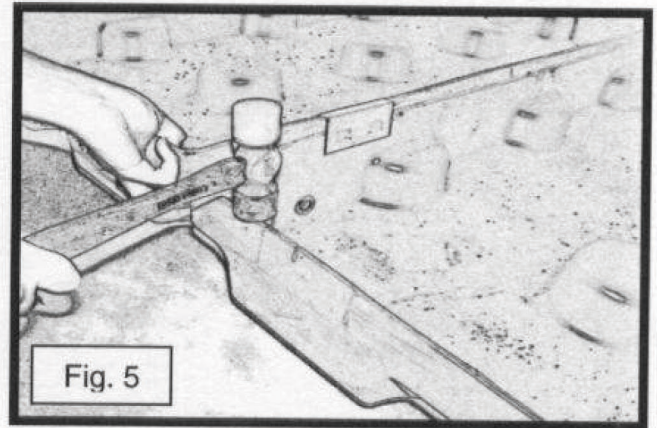


- 5) Once you have placed the first clip, proceed to the second clip. Place clip on opposite end and install in same fashion (see instructions 1 through 4 for reference).
- 6) You are finished fastening two accumulation centers together using the Justrite Manufacturing Joining Clip method.

TO SEPARATE ACCUMULATION CENTERS THAT ARE BOUND BY JOINING CLIPS

- 1) While lifting one accumulation center slightly off the ground, gently tap on the top edge of the other attached accumulation center (see fig. 5).

NOTE: When separating accumulation centers, always remember to remove the grates and make sure there is no liquid in the sump areas.



- 2) After repeated taps, the accumulation centers should separate (see fig. 6). Repeat step 1 to detach the other Joining Clip.

- 3) You have now detached the Joining Clips from the accumulation center.

